

# BOND MACHINES

## ● PBL-1 & PBL-2 Portable Carpet Binders

- Needles: #21022 22 DP Diamond Point needles (Box of 100, or Pack of 10)
- Top thread: #08054 52 [.010] 8oz Cleartone Monofilament Thread
- Bobbins: #08052 Style A (Size A), or #08052HD A-Heavy Duty bobbins

## ● PBL TX Wide Tapestry Binder

- Needles: #21024 24 DP Diamond Point needles (Box of 100, or Pack of 10)
- Top thread: #08078 White, #08079 Black) Size 69 Bonded Tex 70 Nylon 16 oz spool
- Bobbins: #08052HD Style A-Heavy Duty bobbins

## ● BBL-1 & BBL-2 Bobbinless Table Binder

- Needles: #21024 24 DP Diamond Point needles (Box of 100, or Pack of 10)  
#21025B/M 25 DP Diamond Point needles
- Top thread: #08017 Size 75 [.012] Cleartone Monofilament Canister (1.5 LB approx.)
- Bottom: #08078 White, #08079 Black) Size 69 Bonded Tex 70 Nylon 16 oz spool

## ● PBB-1 & PBB-2 Bobbinless Portable Binder

- Needles: #21025 25-UY143GS needles (Box of 100, or Pack of 10)
- Top thread: #08017 75 [.012] Cleartone Monofilament Canister (1.5 LB approx.)
- Bottom: #09012 12/4 Glazed Cotton Tex 135 in Maple, Chestnut, Natural, Olive Drab  
#08082 White, #08083 Black) #138 Tex 135 Nylon 16 oz spool

## ● HDB-1 & HDB-2 Heavy Duty Bobbinless Table Binder

- Needles: #21027 #27 250-9848 Needles (Pack of 25)
- Top thread: #08017 Size 75 [.012] Cleartone Monofilament Canister (1.5 LB approx.)
- Bottom: #08078 White, #08079 Black) Size 69 Bonded Tex 70 Nylon 16 oz spool  
#08082 White, #08083 Black) #138 Tex 135 Nylon 16 oz spool

## ● TMB-1 Lock Stitch Table Binder

- Needles: #21023 23 DP Diamond Point or Titanium needles (Box of 100, or Pack of 10)
- Top thread: #08015 52 [.010] Cleartone Monofilament Canister (1.5 LB)  
#08016 63 [.011] Cleartone Monofilament Canister (1.5 LB)
- Bobbins: #08051 Style F bobbins, or #08051HD Style F-Heavy Duty bobbins

## ● HDS-1 & HDS-2 Heavy Duty Serger

- Needles: #21026HD (250-9844GS) needles (25 ea) or #21031HD (230-9844) needles (25 ea)
- Top thread: #08084 White, #08085 Black) #207 Bonded Tex 210 Nylon 16 oz Spool  
#08082 White, #08083 Black) #138 Tex 135 Nylon 16 oz spool
- Yarn

*Note: All 1-1/4" folders should be used with Long Shank needles.*

MACHINES	NEEDLES	TOP THREAD	BOTTOM THREAD
PBL-1 & PBL-2 Portable Carpet Binders	# <u>21022</u> 22 DP Diamond Point needles (Box of 100, or Pk of 10)	# <u>08054</u> 52 [.010] 8oz Spl Cleartone Monofilament Thread	# <u>08052</u> Style A (Size A) bobbins
	<i>Variations...</i>		# <u>08052HD</u> Style A-Heavy Duty bobbins
PBL TX Wide Tapestry Binder	# <u>21024</u> 24 DP Diamond Point needles (Box of 100, or Pk of 10)	# <u>08078</u> White, # <u>08079</u> Black) Size 69 Bonded Tex 70 Nylon 16 oz spool	# <u>08052HD</u> Style A-Heavy Duty bobbins
BBL-1 & BBL-2 Bobbinless Table Binder	# <u>21024</u> 24 DP Diamond Point needles [or Titanium] (Pkg 10 or 100 ea)	# <u>08017</u> Size 75 [.012] Cleartone Monofilament Canister (1.5 LB approx.)	# <u>08078</u> White, # <u>08079</u> Black) Size 69 Bonded Tex 70 Nylon 16 oz spool
PBB-1 & PBB-2 Bobbinless Portable Binder	# <u>21025</u> 25-UY143GS needles (Box of 100, or Pack of 10)	# <u>08017</u> Size 75 [.012] Cleartone Monofilament Canister (1.5 LB approx.)	# <u>09012</u> 12/4 Glazed Cotton Tex 135 in Maple, Chestnut, Natural, Olive Drab
HDB-1 & HDB-2 Heavy-Duty Bobbinless Table Binder	Standard used- # <u>21027</u> (250-9848) needles (25 ea) *variations possible	Standard used- # <u>08017</u> Size 75 [.012] Cleartone Monofilament Canister (1.5 LB approx.)	Standard used- # <u>08078</u> White, # <u>08079</u> Black) Size 69 Bonded Tex 70 Nylon 16 oz spool
	<i>Variations...</i>	# <u>08016</u> Size 63 [.011] Cleartone Monofilament Canister (1.5 LB approx.) # <u>08060</u> Refill Only	# <u>08082</u> White, # <u>08083</u> Black) #138 Tex 135 Nylon 16 oz spool
TMB-1 Lock Stitch Table Binder	# <u>21023</u> 23 DP Diamond Point or Titanium needles (Box of 100, or Pk of 10)	# <u>08015</u> 52 [.010] Cleartone Monofilament Canister (1.5 LB)	# <u>08051</u> Style F bobbins
	<i>Variations...</i>	# <u>08016</u> 63 [.011] Cleartone Monofilament Canister (1.5 LB)	# <u>08051HD</u> Style F-Heavy Duty bobbins
HDS-1 & HDS-2 Heavy Duty Serger	# <u>21026HD</u> (250-9844GS) needles (25 ea)	Recommended- # <u>08084</u> White, # <u>08085</u> Black) #207 Bonded Tex 210 Nylon 16 oz Spool	Yarn
	# <u>21031HD</u> (230-9844) needles (25 ea)	Alternate- # <u>08082</u> White, # <u>08083</u> Black) #138 Tex 135 Nylon 16 oz spool	Yarn