



Bond PBB 2x2 & 4x4 Tech Support

4511 Wayne Ave • Philadelphia PA 19144

Email: sales@bondproducts.com

Phone: 888-800-2663 (BOND)

Fax: 800-582-9643

Skipping Stitches

1. Needle worn, or put in backwards. Replace needle or turn the needle the right way.
2. Using the wrong size clear thread. Should be #75 .012 in size.
3. Looper point worn or looper not close the the needle rear.
Must be re-timed. You would send back for some machine service.
4. Check threading. See manual / video on Website: www.bondproducts.com

Looper Thread Breaks

1. Thread rod above the spool is causing the looper thread to get snagged.
Adjust the thread rod and raise it higher

Clear Thread Breaks

1. Needle worn, replace the needle
2. Clear thread dome not flush with the thread spool base which causes the thread to get pinched at the top rim. Re-position the dome correctly.
3. Clear thread spool getting low. Replace it with a new spool.
4. Looper point has a burr that causes the clear thread to rub against the burr, which weakens and breaks the thread.
5. Polish the throat plate (needle hole).